

Investor & analyst site visit

Leoben R&D Facility
Veitsch Plant

28 November 2018



RHI MAGNESITA

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Today's agenda



| 09:00 | Welcome – Stefan Borgas | | | |
|---------------|---|--|--|--|
| 09:05 - 09:15 | Global trends in the refractory market – Reinhold Steiner | | | |
| 09:15 - 10:00 | R&D presentation & Q&A – Stefan Schriebl | | | |
| 10:00 – 11:30 | Tour of R&D facility – Christian Majcenovic, Stefan Schriebl | | | |
| 11:30 – 12:00 | Prettachfeld tour Part 1: Simulation & water models – Gernot Hackl Part 2: Training centre & big data visualisation – Thomas Reiterer | | | |
| 12:00 – 13:00 | Transfer to Veitsch Plant | | | |
| 13:00 – 13:30 | Welcome, safety briefing & lunch | | | |
| 13:30 – 15:30 | Veitsch Plant tour – Thomas Harm | | | |
| 15:30 – 17:10 | Transfer by bus to Vienna Airport | | | |
| 18:25 | BA flight departs to London | | | |

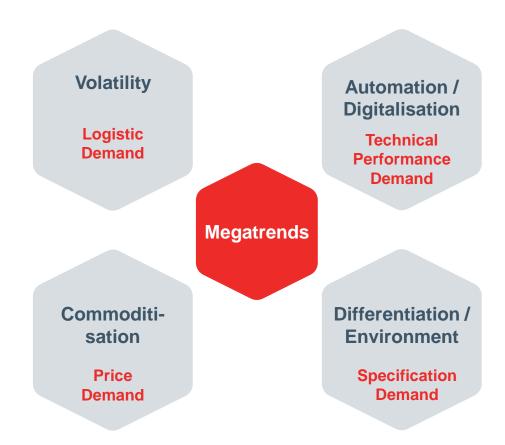
Overview

Reinhold Steiner – Chief Sales Officer



Global trends in the refractory market







Serving all blue chip clients in every industry

Steel







Cement



Glass



Metals









































Serving 1,060 of 1,250 plants¹

Serving 1,376 of 1,537plants¹

Serving 800 of 900 plants¹

Serving 650 of 2,000 plants¹

R&D and Leoben Technology Centre

Stefan Schriebl – Head of R&D Europe





Top solution provider in the industry, investing in innovative technologies and digitalisation

1 Continue investing in R&D to create products, which have a distinct competitive advantage by costs or by product performance and defend current margin level sustainably

Develop into a system & solutions supplier based on R&D, partnerships and selective acquisitions and gain 50-100 basis points in margin

Explore digitalisation & automation across the value chain to create additional value for our customers and achieve cost reduction and gain additional margin to our company



Refractories are continuously consumed during finished goods production

| Key industries | Applications | Replacement | % of clients' costs | Refractory characteristics |
|----------------------------------|--|------------------------|---------------------|--|
| Steel | Basic oxygen-, electric arc furnace casting ladles | 20 minutes to 2 months | ~3.0% | Consumable product Systems and solutions for complete refractory management |
| Cement/Lime | Rotary Kiln | Annually | ~0.5% | Investment goods Longer replacement cycles |
| Nonferrous metals | Copper-converter | 1 – 10 years | ~0.2% | Customized solutions based on the specific requirements of various industrial production processes |
| Glass | Glass furnace | Up to 10 years | ~1.0% | Complete lining concepts including refractory engineering Wide areas of application |
| Energy/ Environmental/ Chemicals | Secondary reformer | 5 – 10 years | ~1.5% | Mostly project driven demand cycles Ongoing demand for repairs |



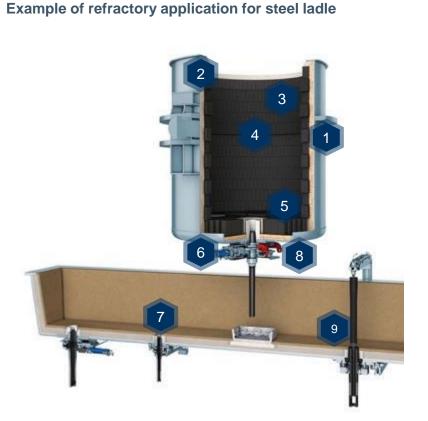
A complex range of tailored refractory products are required for each application

Bricks Permanent lining Non-basic, Basic, ex. Mag-Carbon ex. Alumina Monolithics and pre casts 4 Mixes Pre Castables **Functional products**

Nozzles

9 ISO

Purge Plugs



Slide Gates

⁺Systems and machinery

The industry's largest dedicated research team, pushing the boundaries of what is possible



We drive innovation in every aspect of our business, from materials, robotics and Big Data, to bespoke new business models and efficient new processes, under extreme conditions.

Global research team of 270+ employees, of which 98 have masters and PHDs, working out of 2 research hubs and 3 centres

Refractories

- Development and optimisation of refractory products and manufacturing processes
- Market driven project portfolio
- Plant technical support and quality control

Mineral

- ☐ Increase ore recovery, maximize mine useful life and minimize environmental impacts
- ☐ Development of high quality, low cost raw material sources

Fundamental research

- ☐ Fundamental research ensuring technology leadership
- ☐ Strong focus on innovation

Artificial Intelligence, Big Data & digitalisation

 Data analysis to foster a greater understanding of the correlation between steel production parameters, maintenance and refractory

Recycling as an opportunity

□ Green technology applied to reprocessing, sorting and reusing recycled raw materials



Investing €37m p.a. into technology-based solutions and ~€35m p.a. into customer production development

Hybrid approach: Large R&D Centres in close collaboration with local R&D Units



Proximity to customers enabling day-to-day support and corporate R&D for more complex / medium term programmes

Corporate R&D Centres

(Leoben, Contagem)

- ☐ Critical mass to tackle complex, multidsciplinary problems
- ☐ Technology Development R&D
- ☐ Strong supporting functions
- ☐ Incremental NPD & process improvements
- ☐ Good venue for customer meetings
- More career development opportunities within R&D

Local R&D Units

(York, Dalian, Hünenberg, Bhiwadi, Visakhapatnam)

- Providing strong local support to manufacturing, purchasing, sales and product management
- ☐ Faciliating the industrialisation of new products / processes
- Adaptating new products for emerging markets
- ☐ Facilitiating interaction with local customers



Global Technology Leadership



R&D activities are concentrated mainly in Europe at the Leoben Technology Centre



- The focus of a global, internal technology network
- Highly motivated, competent and creative team of refractory experts
- >170 international experts in Leoben
- Product innovation & development
- Maintaining close contact with international research institutes, universities & key customers

History of the Technology Centre and R&D

~60 year history



1959 Research Institute Veitscher-Magnesitwerke AG (VMAG)



2017 RHI Magnesita, Technology Center Leoben

1959

Research Institute Veitscher-Magnesitwerke AG (VMAG) founded

1993

Merger of VMAG with Radex Austria to form Veitsch-Radex AG; fusion of all research activities in Leoben

1999

Merging of the research centres of Didier-Werke AG and Veitsch-Radex AG in Leoben

2001

RHI AG, Technology Centre Leoben

2017

RHI Magnesita, Technology Centre Leoben

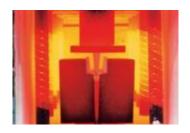
R&D Europe after merger of RHI AG and Magnesita













Cooperations, partnerships & networks

Universities and external research capabilities

Austria: University of Leoben, TU Graz and University of Graz, TU Vienna and University of Vienna, Johannes Kepler University Linz, FH Wels

Brasil: Universidade Federal de Sao Carlos, Universidade Federal de Minas Gerais

anae: University of Limesee LI

France: University of Limoges, University of Orléans

Germany: DIFK (Deutsches Institut für Feuerfest und Keramik), DGFS (Deutsche

Gesellschaft Feuerfest- und Schornsteinbau e. V.), Fraunhofer Gesellschaft,

Helmholtz-Zentrum Dresden-Rossendorf (HZDR), University of Aachen, Aachen

Poland: AGH University of Science & Technology, Krakow

Portugal: University of Minho, Guimarã; University of Coimbra

South Korea: FactSAGE Steelmaking Consortium Seoul National University

Sweden: SWERIM AB - Swedish Research Institute for Mining, Metallurgy and

Materials, Luleå

Switzerland: ETH – Eidgenössische Technische Hochschule Zürich

USA: Continuous Casting Center (CCC) Colorado School of Mines, Alfred

University

Research programmes and sponsors

Horizon 2020, COMET (Competence Centers for Excellent Technologies), EU; EFRE (Europäischer Fonds für Regionale Entwicklung); FFG (Österreichische Forschungsfördungsgesellschaft); SFG (Steirische Wirtschaftsförderung); BMWF (Bundesministerium für Wissenschaft und Forschung); CDG (Christian Doppler Forschungsgesellschaft)

Other capabilities at Leoben



In addition to R&D activities, the Technology Centre carries out a series of support functions to assist production plants, sales and marketing departments:



Logistics

Purchasing

Raw materials procurement

Patents, IP

Technology

Quality management

Analytical services

Mineralogy, chemistry, and physics



Investigations for product development and quality assurance

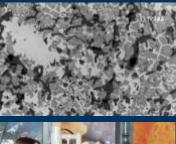




Physics

Standard testing for key characteristics

Post mortem analyses





Mineralogy



Chemistry





Refractory investigation and testing competence centres



Customer oriented, continuous innovation process in testing technologies





Hot testing up to 1700°C – variation of atmospheric conditions

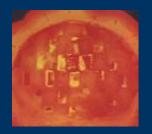
Technical Service Department

Prototyping, small scale production, testing



Raw material synthesis





In service simulations

Pilot plant production of prototypes









Product wear testing and studies



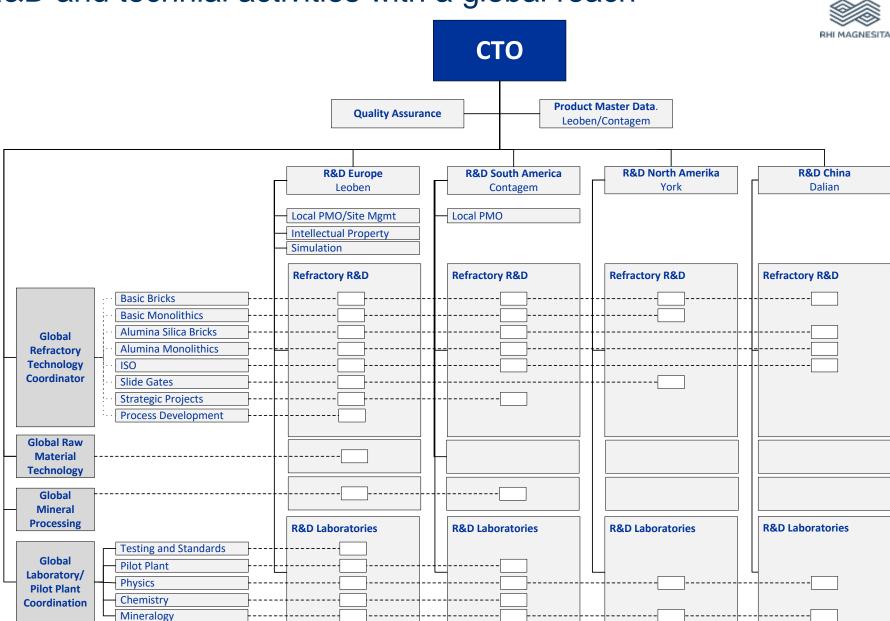




Development of innovative test and simulation methods

Material and product testing

R&D and technial activities with a global reach



Key R&D initiatives to discuss today



Merger benefits

Driving customer solutions

Artificial Intelligence, Big Data & digitalisation

Recycling

1. Merger benefits to our R&D business



Creating the industry's largest global R&D team; driving innovation

- ☐ Fast local reaction time combined with strong global concept
- □ Create a **sustainable competitive cost platform** through the most efficient use of the global production footprint differentiate purpose of existing sites
- □ Create a climate which allows **innovation to thrive** and nurture "out of the box" thinking to develop next generation refractory solutions
- □ Continue investing 2.2 2.8% p.a. of sales in R&D and technical marketing:
 - □ R&D: €37m in 2017
 - □ Technical marketing: ~€35m in 2017
- □ Drive **high performance refractory products, automation and digitalisation** in our customers' industries generating additional revenues above average EBIT levels
- ☐ Accelerate digitalisation across the value chain
- □ Access external technology acquisitions capabilities around the world; leverage the "Technology Advisory Board"
- ☐ Increase **secondary raw materials usage**; aligned with new recycling strategy

2. On-site technical experts consult, develop and deliver innovative solutions directly to clients



340+ technical engineers across 90 countries, working on-site with clients to provide custom-made solutions, installation support, recycling, post-mortem analysis and more

A combination of...



High quality raw materials



World-class products



Continuous investments in R&D



On-site technical consulting

...ensures customers

- ☐ Improve efficiency
- Improve quality
- Increase productivity
- Reduce costs
- Reduce working capital
- Reduce energy and other raw materials consumption
- Reduce environmental footprint

3. R&D initiatives: Industry 4.0 and Digitalisation





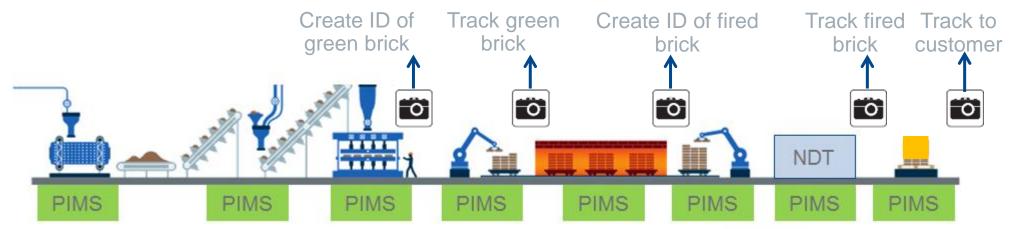
Fully automated refractory system

3. R&D initiatives: BRICK DATA Hub – single item tracking



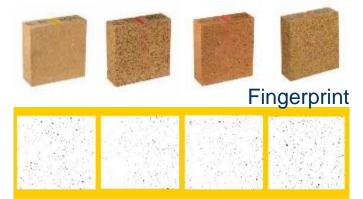
Results

- ☐ Data from all process steps are collected for each individual brick
- ☐ Tracing bricks from tunnel kiln to Non Destructive Testing (100% quality check)
- ☐ Fingerprint in lab-trials successful => production conditions



Next steps and outlook

- □ Tracing brick from press to packaging
- ☐ The vision is to track every brick to our customer



3. R&D initiatives: Automated Process Optimisation



Using artificial intelligence to analyse and understand relevant information; forming the basis of the refractory wear model

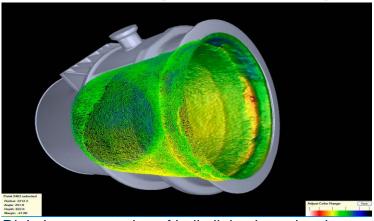
Input Output Al analytics software Forecast of refractory lifetime **Residual lining thickness** Forecast of lining lifetime without maintenance Lining thickness data during lifetime (e.g. determined by laser measuring device) **Maintenance proposal Production parameter** Timing of maintenance to reach targeted lifetime Refractory wear relevant data of every (e.g. method, schedule, required time,..) heat (e.g. tapping temperature, power on time,...) **Production parameter** Maintenance data Identification of top wear relevant parameters Gunning data (amount of mix, areas,...) Other repair methods (e.g. bank repair) Cause and effect analysis Holistic understanding of refractory wear mechanism **Refractory Lining** (e.g. impact of lance movements on refractory wear)

Lining design Brick qualities

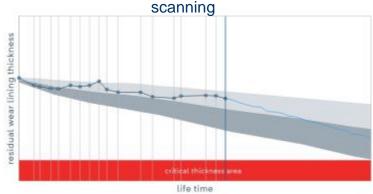
3. R&D initiatives: Automated Process Optimisation ("APO")



Fostering a greater understanding of the correlation between steel production parameters, maintenance and refractory by analysing data on a central master computer, using artificial intelligence ("Al") methods.



Digital representation of ladle lining based on laser



Example of APO's lifetime prediction

Customer risks:

- Unforeseen downtime for relining / excessive
 maintenance casting interruption and delayed delivery
- Inefficient processes increased energy costs
- Unsafe operations

APO's Al computes digital twins of the refractory lining and features:

- Refractory wear model
- Identification of wear influencing parameters
- Refractory benchmarking
- Automated maintenance

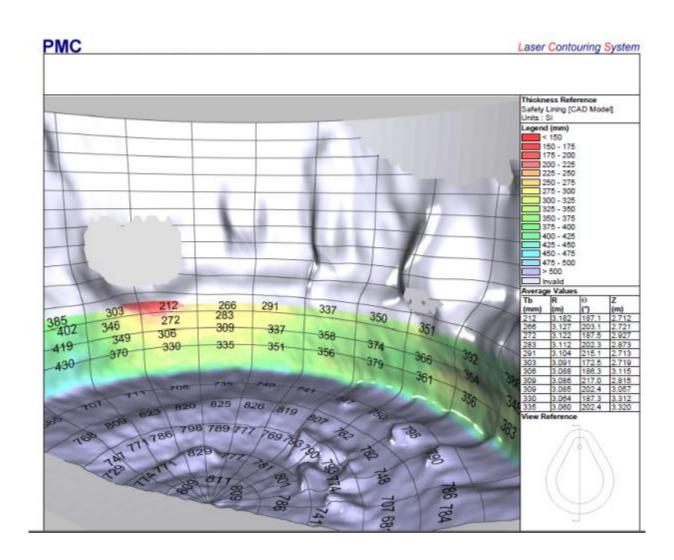
Customer benefit:

 Matching refractory cycles with plant cycles enables better use of refractory products by optimising thermal plant cycles scheduling thereby reducing refractory waste and saving energy costs

3. R&D Initiatives: APO

3D lining representation of Laser Contouring System

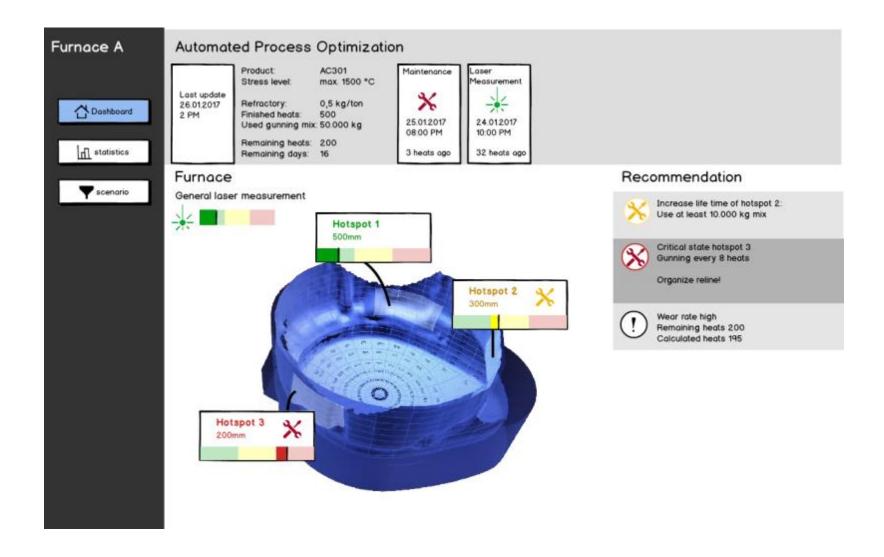




3. R&D Initiatives: APO

Management information tool





3. R&D Initiatives: APO

Real time information on mobile devices



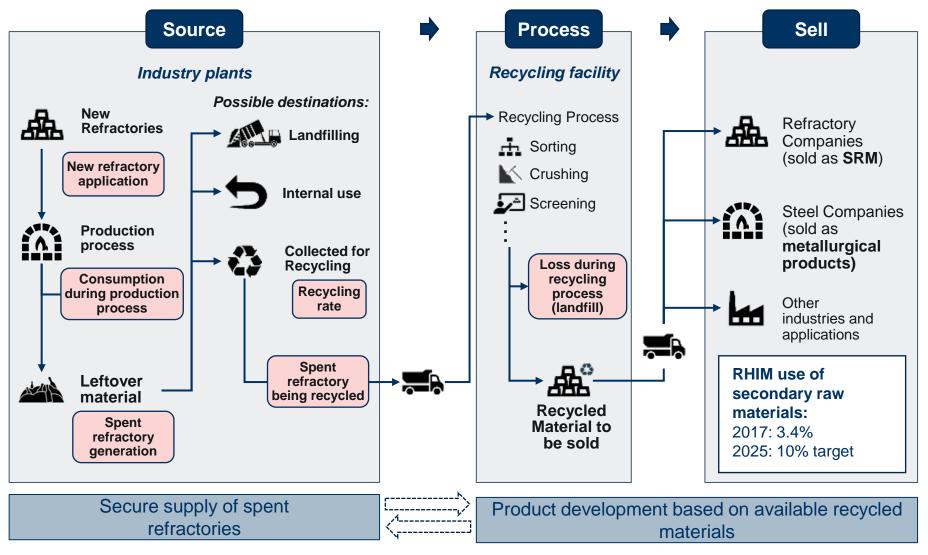


- ☐ Predictable lining lifetime
- ☐ Reduction of refractory consumption
- ☐ Increasing breakout safety
- ☐ Optimized Steel plant logistics
- □ Daily Reports

4. R&D initiatives: Recycling of refractories

Driving positive change in the industry

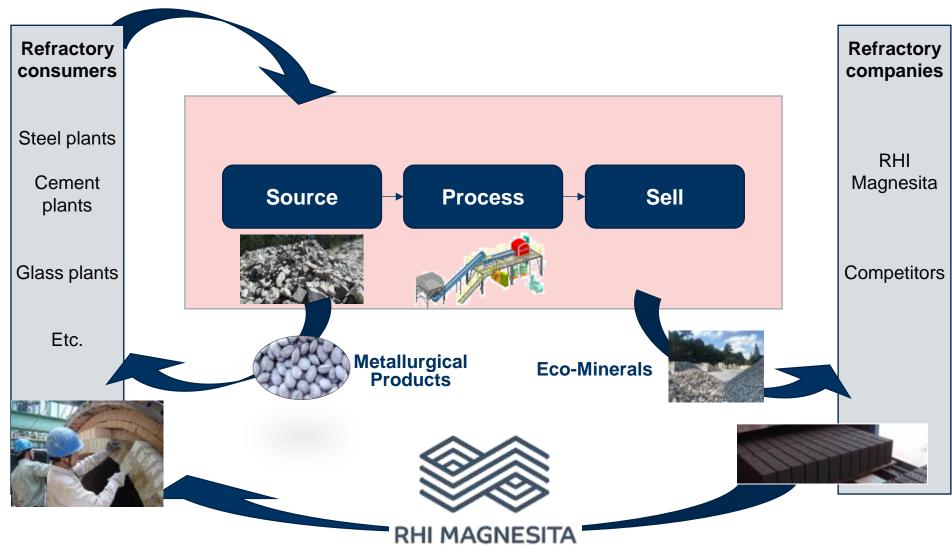




4. R&D initiatives: Recycling of refractories

Business model & process approach

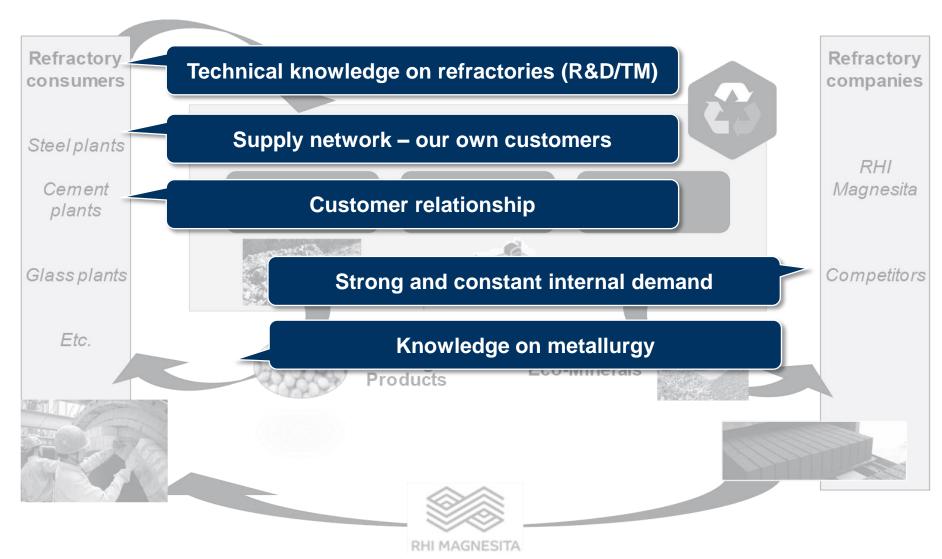




4. R&D initiatives: Recycling of refractories

Our competitive advantages







Modelling & Simulation



Computational Fluid Dynamics (CFD)

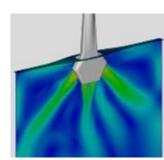
- Single and multiphase flows in metallurgical aggregates (purging in vessels)
- Temperature distributions in furnace linings (transient heat-up and cool-down processes)
- Reactive flows (combustion, burner designs)

Finite Element Method (FEM)

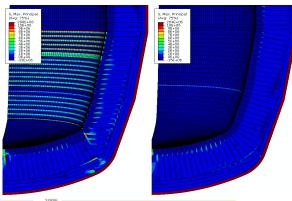
- Calculation of deformations and stresses (thermal expansions)
- Material behaviour

Chemical Thermodynamics

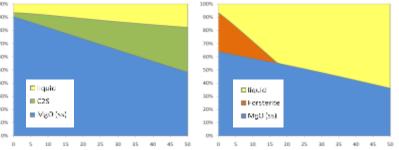
 Thermodynamic information of complex multicomponent systems



Flow pattern in a thin slab caster mould



Stress
distribution in
converter
lining: Bottom
with joint vs.
diverted base



Prediction of mineral phase distribution and liquid phase formation in dependence of slag infiltration level for two different tundish mixes

RHI Magnesita Training Center Cement











RHI Magnesita Training Center Cement



Our Objectives

- Share knowledge and expertise on the correct installation of refractories
- Generate an added value for customers from the cement (and lime) industry
- Intensify collaboration with those customers
- □ Demonstrate RHI Magnesita's expertise and reliability □ Practical exercises: hands-on experience for all
- □ To be a high-quality service partner

Our Offer

- Assistance to improve availability and productivity of cement kilns
- People development in a very specialised field
- Realistic industrial set-up without drawbacks (noise, dust, light)
- Practical exercises: hands-on experience for all participants in small groups (max 15 persons)
- Full-scale rotary kiln model (Ø 4m), fully operational DAT bricking rig and mixers









Q&A

10:00 – 11:30 Tour of R&D facility – Christian Majcenovic, Stefan Schriebl

11:30 – 12:00 Prettachfeld tour

Part 1: Simulation & water models – Gernot Hackl

Part 2: Training centre & big data visualisation – Thomas Reiterer

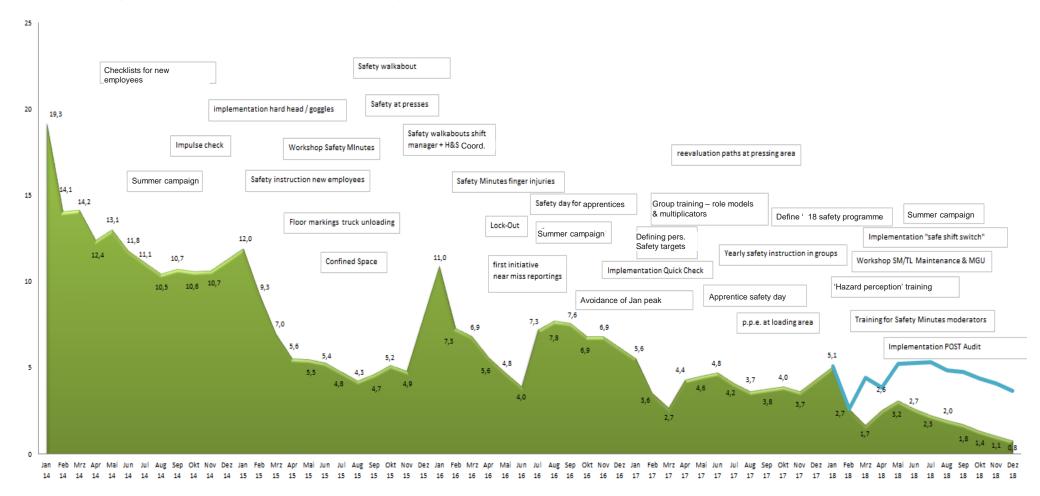




Occupational safety: LTIF & TRIF trend



Safety is our number one priority

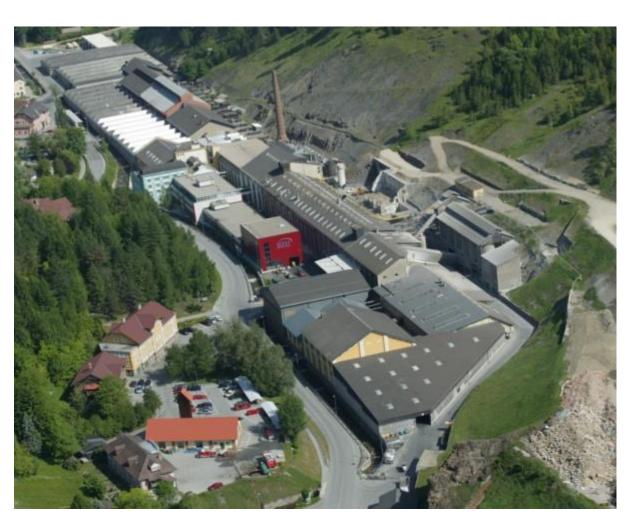


Veitsch plant



Fully automated refractory plant

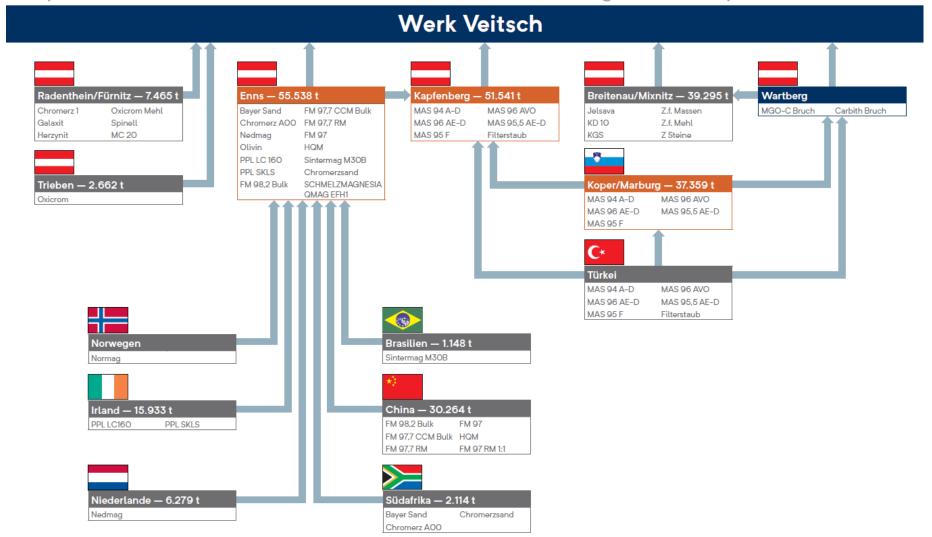
- Optimised use of space shaped by the valley
- Three manufacturing lines
 - Mixes (MU unformed magnesia)
 - Fired bricks (MGG formed fired magnesia)
 - Carbon bonded bricks (MGU formed unfired magnesia)
- 2017 refractory production: 233Kt
- 2017 turnover: ~€170m
- Production of >2,600 products
- 190 permanent employees
- >140 different raw materials processed according to 500 recipes





Raw materials input

We process more than 140 different raw materials according to 500 recipes



Product lines



MU: Mixes for steel and cement industry: High product diversity – small lot sizes

MU – MAGNESIA, UNGEFORMTE FEUERFESTPRODUKTE / MAGENSIA, UNSHAPED REFRACTORIES Zerkleinern Crushing Mixing Quality assurance Bagging Loading

MGG: Bricks for cement rotary kilns: Highly competitive products



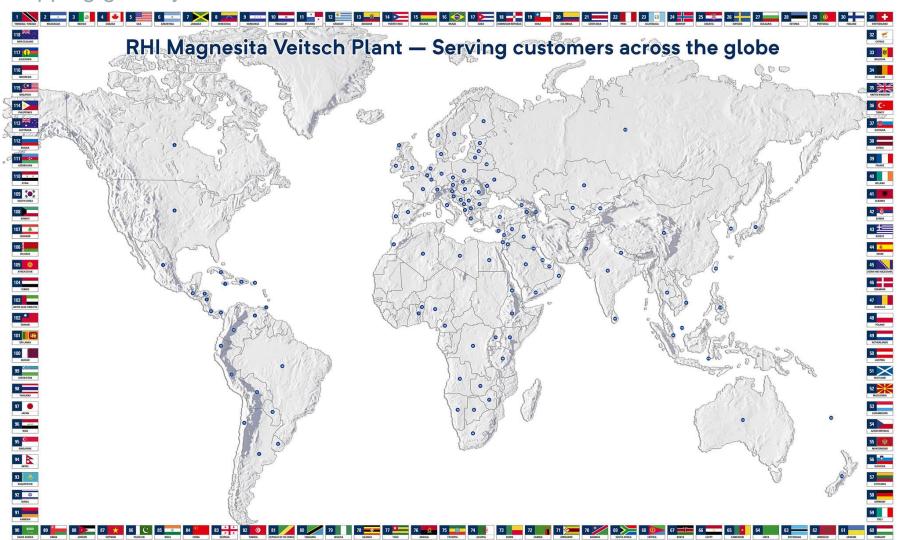
MGU: Bricks for steel linings: High product diversity



Veitsch customers



Shipping globally to 118 countries







Providing everything, for everyone, everywhere

€2.7bn

2017 adjusted pro-forma revenue

10,000

Customers served globally

14,000

Employees spread over 37 countries

35

Main production sites across 16 countries

180

Countries shipped worldwide

13

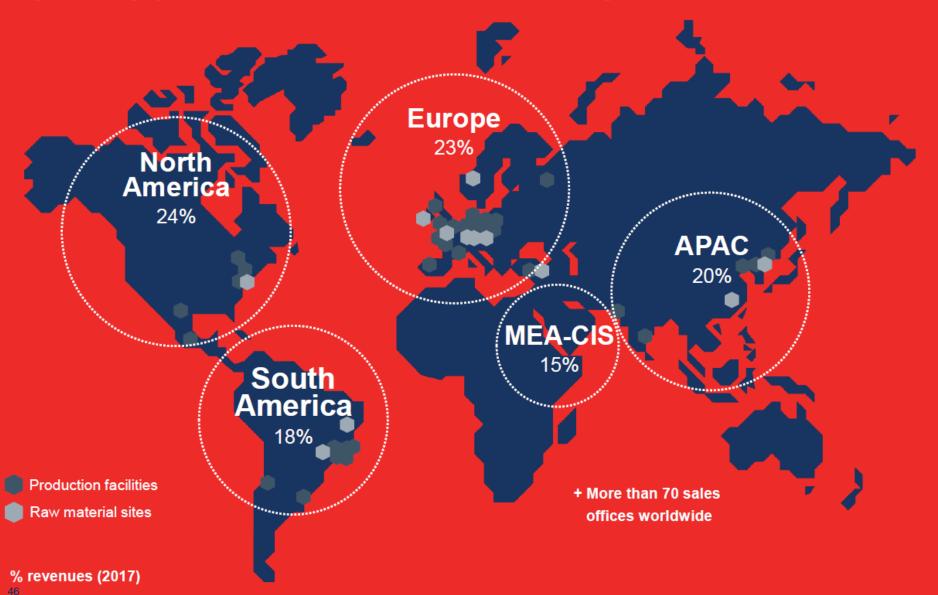
Raw material sites in 4 continents

€37m

Annual investment in Research

RHI MAGNESITA

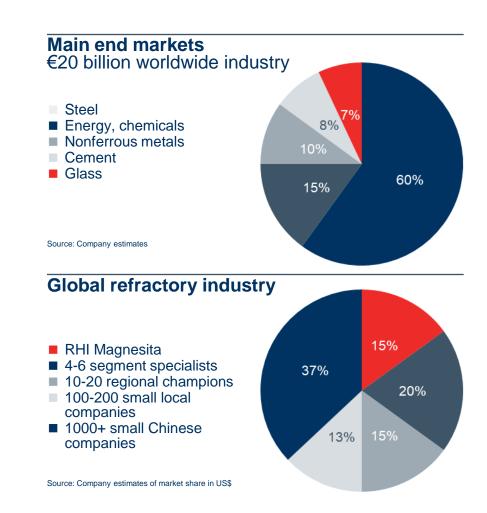
Optimally positioned to reach clients everywhere





Refractories are critical to all high-temperature industrial processes

- Refractories are critical consumable or investment goods for high-temperature manufacturing processes
- ☐ Refractory materials consumed whilst protecting clients' production processes, retaining physical and chemical characteristics when exposed to extreme conditions
- □ Critical, yet represent less than 3% of COGS in steel manufacturing and less than 1% in other applications



Extend market position in high quality applications and strengthen non-basic mixes and functional products



| Portfolio | Main Applications | Opportunity |
|-----------------------|--|---|
| Basic Products | Steel: steel makingIndustrial: Nonferrous metals | Strong capability and logistics: production in all continents and short lead-time to everyone, everywhere Production of world-class mag-carbon bricks – combining the best raw materials with continuous investments in R&D allows us to develop a high-performance product which enhances client productivity |
| Non-basic products | Steel: blast furnace & reheating furnaces and direct reduction Industrial: bricks & castables | □ Estimated global market of €4 billion+ □ RHI Magnesita has a complete non-basic product portfolio □ Strong presence in South America. Great opportunity to expand in North America and Europe |
| Functional Products | Steel: continuous and ingot casting Industrial: Nonferrous metals | Technical expertise, complete product portfolio, solutions beyond refractory products such as mechanisms A global plant footprint allows optimisation of supply chain Continuously growing business with a combined global market share of ~20%; significant growth potential |
| Engineering Solutions | Steel: tundish efficiency improvement Industrial: raw material testing & experimenting | Service provider and strong partner with the capability to provide solutions beyond refractories Tailor made solutions for all customer requirements Simulations and modelling for improvement of customer processes (water modelling; fluid dynamics) |

